



PRODUCT DATA SHEET

FORMULA FIVE® Wax Stripper

General Product Information

FORMULA FIVE® Wax Stripper is a heavy duty cleaner used to clean most mold surfaces including those composed of metals or thermoset resins. Formulated to dwell on mold surface and leach out and react with contaminants, FORMULA FIVE® Wax Stripper dissolves mold surface build up caused by wax, silicone and contaminants such as grease, dirt, resin deposits or styrene. Allows contaminants to be wiped or washed off without softening or dulling the mold surface. FORMULA FIVE® Wax Stripper is especially recommended for deep cleaning of most mold substrates when changing from wax, polymeric or silicone release systems to semi-permanent systems. This stripper is also effective for deep cleaning of highly detailed mold surfaces such as non-skid. Use to remove most thermoset resin residues including polyester, vinyl ester, epoxy, phenolics and polyurethane. Not designed to remove cured semi-permanent mold releases.

Preparing Mold Surface

FORMULA FIVE® Wax Stripper is ready to use as received. Do not dilute or mix with other products or solvents. Determine first that mold surface will not clean with less aggressive cleaners such as FORMULA FIVE® Mold Cleaner. Prior to use on rubber molds, thoroughly test for compatibility on a non-cosmetic portion of the mold. Not intended for use on new or recently reconditioned or repaired composite molds. Do not reuse contaminated cloths to apply stripper. Do not return contaminated stripper to original container.

Directions for Use

Consult Material Safety Data Sheet (MSDS) prior to use. FORMULA FIVE® Wax Stripper should always be used in a well-ventilated area with appropriate personal protection equipment, including solvent resistant gloves and eye protection.

Dispense a quantity of FORMULA FIVE® Wax Stripper into an HDPE plastic or other solvent resistant container. Apply liberally to mold surface with a solvent resistant brush. Move FORMULA FIVE® Wax Stripper around mold surface, replenishing with additional quantity as necessary to keep mold surface wet; do not allow mold surface to dry. Continue replenishing as needed and allow to penetrate contaminants for up to twenty minutes. Wipe off dissolved residue/stripper with water/detergent moistened cloths or wash mold surface with warm water and detergent. Wash mold surface with warm water and detergent to remove any remaining residue/stripper and dry. Clean any remaining water spots, detergent or stripper from mold with FORMULA FIVE® Mold Cleaner. Wipe mold surface with a clean cloth to dry. Prior to applying mold release perform tape test in several locations to verify entire surface is clean (if tape adheres very well, mold is clean).

LARGER SURFACES / HEAVY DEPOSITS: Work on manageable sections no larger than 100 ft² (10 m²) at a time. For removal of heavy deposits scrub mold surface with bristle brush and FORMULA FIVE® Wax Stripper. For extremely heavy deposits or difficult to clean surfaces, liberally apply to mold surface and place cloth over FORMULA FIVE® Wax Stripper to slow evaporation and allow to soak for up to thirty minutes. Several applications may be necessary to remove stubborn deposits. Do not return contaminated FORMULA FIVE® Wax Stripper to original container.

1 GALLON (3.79 LITER) BOTTLE, 5 GALLON (18.9 LITER) PAIL, AND 55 GALLON (208.2 LITER) DRUM

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